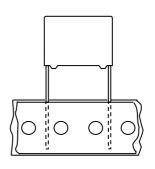
EMI Suppression film capacitors (RC unit)

PCRC 420

MKP RADIAL POTTED CAPACITORS

Pitch 15.0/17.5 mm





P = 15.0 / 17.5mm

QUICK REFERENCE DATA

Capacitance value
Capacitance tolerance
Resistance value
Resistance tolerance
Rated (AC) voltage 50 to 60 Hz
Climatic category
Temperature range
Reference IEC specification

Safety approvals

Potting & Encapsulation material Safety class

 $0.033, 0.047, 0.068, 0.1, 0.15, 0.22 \mu F$

±20%

22 Ω, 47 Ω, 120 Ω

±10%

250 V~

40/085/21

-40℃ ~ +85℃

IEC 60384-14

UL60384-14 & CSA E60384-14:09(cUL)

VDE, EK

Qualified in accordance with UL 94V-0

X2

FEATURES

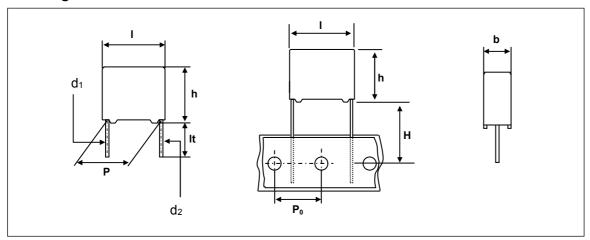
- . 15.0mm, 17.5mm lead pitch
- . Supplied loose in box and taped in ammopack
- . Consist of a low-inductive wound cell of metalized polypropylene film and carbon composition resistor, potted in a flame retardant case

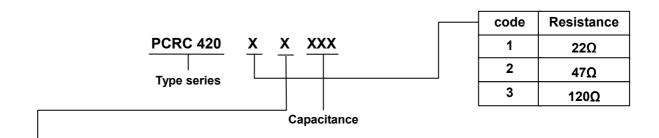
APPLICATIONS

- . For X2 electromagnetic Interference suppression
- . Spark quenching
- . Noise suppression

• Design and specifications are subjected to change without notice. Please refer to caution and warning at http://www.pilkor.co.kr/sub/download/Introductions.pdf before using these products.

Ordering Information





code	Packing method	Lead configuration	C – tol, R - tol	12NC**
1	Loose in box	It = 4.0 ± 1.0mm	C-tol ±20% & R-tol ±10%	PCRC 420 x1xxx
2	Loose in box	20 < It ≤ 25mm	C-tol ±20% & R-tol ±10%	PCRC 420 x2xxx
3	Ammopack	H = 18.5 mm / P ₀ =12.7mm	C-tol ±20% & R-tol ±10%	PCRC 420 x3xxx
4	Ammopack	H = 18.5 mm / P ₀ =15.0mm	C-tol ±20% & R-tol ±10%	PCRC 420 x4xxx

^{**} Some values do not follow coding rule.

EMI Suppression film capacitors (RC unit)

PCRC 420

SAFETY APPROVALS

SAFETY APPROVALS	Voltage	Value	File Number
UL 60384-14 & CSA E60384-14:09(cUL)	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	E165646
VDE	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	120831
EK	250V(AC)	33nF to 220nF + 22 Ω , 47 Ω , 120 Ω	SH03001-2004

Packaging Information

· working information					
SMALLEST PACKING QUANTITIES (SPQ)	LOOSE IN BOX				
DIMENSIONS	It = 4 ± 1.0 mm	20 < It ≤ 25 mm			
8.5 x 15.0 x 18.0	1000	1000			
10.0 x 17.5 x 18.0	1000	1000			
8.0 x 17.0 x 22.0	1000	1000			
9.0 x 17.5 x 22.0	500	500			
10.5 x 18.5 x 22.0	500	500			

SPECIFIC REFERENCE DATA FOR 250 V_{AC}

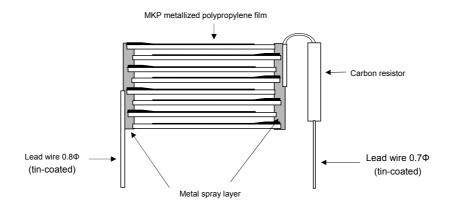
	Frequency		at 1 khz		
	Value (Cap. + Res.)				
Tangent of	Resistance (Ω)		22	47	120
loss angle	Capacitance (µF)	0.033 ~ 0.047 0.068 ~ 0.1 0.15 ~ 0.22	< 1.5% < 3% < 5%	< 3% < 5% < 10%	< 6% < 10% < 20%
Rated voltage pulse slope (dV/dt) _R			100 V/μs		
R between leads, for all value			> 30 000 MΩ		
Test voltage (DC) on line;			2250V, 1min		
Withstanding(AC) Voltage between leads and case			2400 V ; 1 min		

$V_{Rac} = 250 V^{\sim}$

V _{Rac} = 250	<u> </u>		CATALOGU	IE NIIMBED	
		b x h x l (mm)	CATALOGUE NUMBER PCRC 420		
Сар.	Combination Resistance (Ω)		loose in box		
(<i>μ</i> F)			It = 4.0 ± 1.0 mm	20 < It ≤ 25 mm	
			C – tol; ± 20 % 8		
Pitch = 15.0 \pm 0.5 mm					
	22		11333	12333	
0.033	47		21333	22333	
	120	0.545.040.0	31333	32333	
	22	8.5 x 15.0 x 18.0	11473	12473	
0.047	47		21473	22473	
	120		31473	32473	
	22	11.0 x 19.0 x 18.0	11683	12683	
0.068	47		21683	22683	
	120		31683	32683	
	22		11A04	12A04	
0.1	47		21A04	22A04	
	120		31A04	32A04	
	Pitch = 17.5 ± 0.5 mr	$d_1 = 0.8 + 0.$	08/-0.05 mm, d ₂ = 0.7 +0	.08/-0.05 mm	
	22	8.0 x 17.0 x 22.0	11104	12104	
0.1	47		21104	22104	
	120		31104	32104	
	22	9.0 x 17.5 x 22.0	11154	12154	
0.15	47		21154	22154	
	120		31154	32154	
	22	10.5 x 18.5 x 22.0	11224	12224	
0.22	47		21224	22224	
	120		31224	32224	

Example: $68 \text{ nF} + 120 \Omega$ (It = 4 ± 1.0 mm) \rightarrow code number: PCRC 420 31683

CONSTRUCTION



MOUNTING

NORMAL USE

The capacitors are designed for mounting on printed-circuit boards.

The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed specifications refer to chapter "PACKAGING".

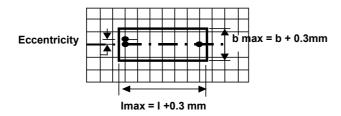
SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board.

- For pitches of 15.0mm the capacitors shall be mechanically fixed by leads.
- For pitches of 17.5mm the capacitors shall be mounted in the same way and the body clamped.

SPACE REQUIREMENTS ON PRINTED-CIRCUIT BOARD

The maximum length and width of film capacitors are shown in the following drawing;



- Eccentricity as in drawing.

The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.

- Product height with seating plane as given by IEC 60717 as reference : h_{max} ≤ h+0.3mm

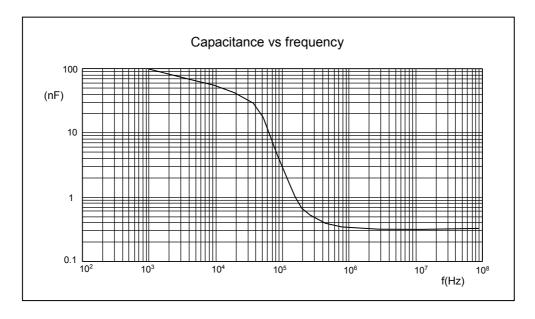
RATINGS AND CHARACTERISTICS

Unless otherwise specified all electrical values apply to an ambient temperature of 23±1°C, an atmospheric pressure of 86 to 106KPa and a relative humidity 50±2%.

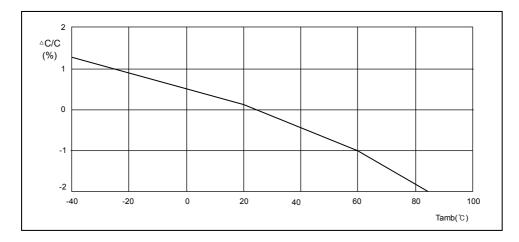
For reference testing, a conditioning period shall be applied of 96±4 hours by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20%.

CAPACITANCE

- All capacitance values are specified at 1 kHz. (Vs. Temperature)



- Capacitance at 25°C (Vs. Frequency), ex) 100nF+120Ω



TEMPERATURE

- Storage temperature : T_{stg} = - 25 to + 40°C with RH maximum 80% without condensation.

VOLTAGE

- Test voltage between leads, 100% on line for 1 second : for all value ; 2200V (DC)
- Test voltage between interconnected leads and case (foil method): 2050V (AC).

DISSIPATION FACTOR

The dissipation factor is measured at 1kHz

INSULATION RESISTANCE

The insulation resistance is measured after a voltage of 100 ± 15 V has been applied for 1 minute ±5 seconds at $T_{amb} = 20$ °C.

- R between leads for all value : > 30 000 $M\Omega$.
- R between interconnected leads and case (foil method) : > 30 000 $\,\mathrm{M}\Omega$.

PRODUCT MARKING

Capacitors are marked with following information;

- 1.Manufacturer (PILKOR)
- 2.Manufacturer's type designation (PCRC 420)
- 3.Rated capacitance
- 4.Rated (AC) voltage (250V~)
- 5.Sub class (X2)
- 6. Tolerance on rated capacitance M = ±20 % K = ±10 %
- 7. Climatic category (40/085/21)
- 8.Code for dielectric material (MKP)
- 9. Resistance value (Ω)
- 10. Year and week of manufacturing (e.g. WK1301)
- 11.Safety approvals
- * white or black color

Example of marking

